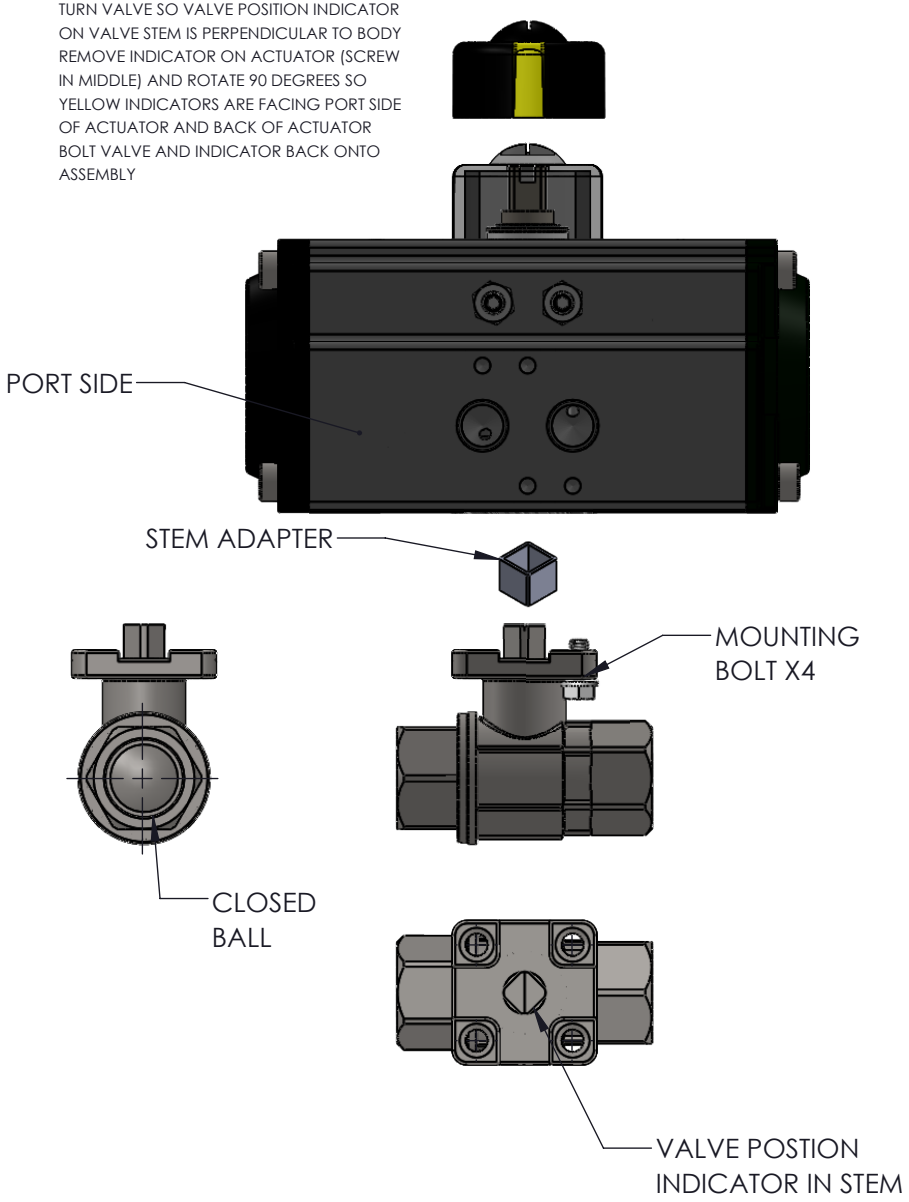
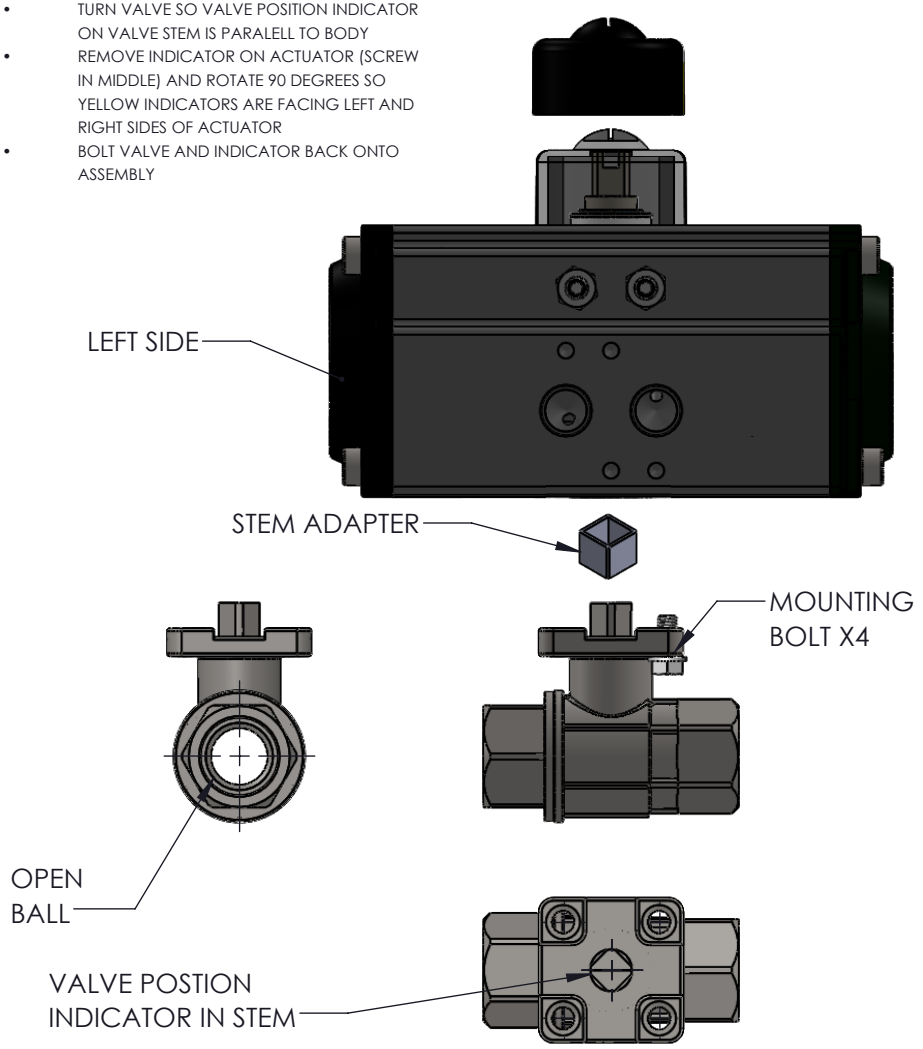
TO CONFIGURE AS PC-S2F-4:

- UNBOLT VALVE FROM ACTUATOR
- TURN VALVE SO VALVE POSITION INDICATOR ON VALVE STEM IS PERPENDICULAR TO BODY
- REMOVE INDICATOR ON ACTUATOR (SCREW IN MIDDLE) AND ROTATE 90 DEGREES SO YELLOW INDICATORS ARE FACING PORT SIDE OF ACTUATOR AND BACK OF ACTUATOR
- BOLT VALVE AND INDICATOR BACK ONTO ASSEMBLY



TO CONFIGURE AS PO-S2F-4:

- UNBOLT VALVE FROM ACTUATOR
- TURN VALVE SO VALVE POSITION INDICATOR ON VALVE STEM IS PARALELL TO BODY
- REMOVE INDICATOR ON ACTUATOR (SCREW IN MIDDLE) AND ROTATE 90 DEGREES SO YELLOW INDICATORS ARE FACING LEFT AND RIGHT SIDES OF ACTUATOR
- BOLT VALVE AND INDICATOR BACK ONTO ASSEMBLY



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UCI

DRAWING NAME:
PC AND PO S2F-4 CONFIGURATIONS

MATERIAL: --	A	DRAWING NUMBER: PO-PC-S2F-4-CONFIG	REV. 1
SCALE: N.T.S.	NAME: MCH	DATE: 4/11/2019	